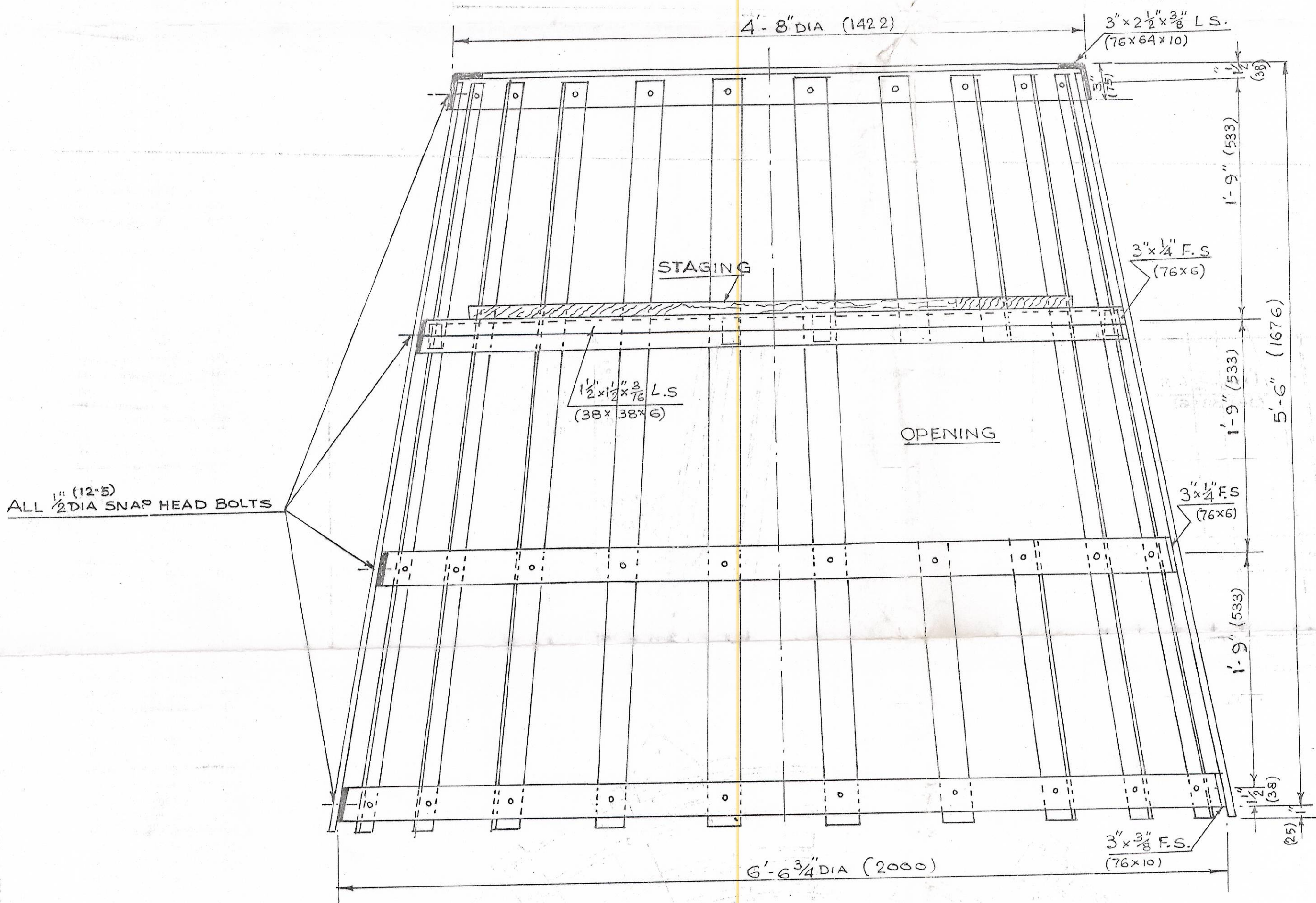
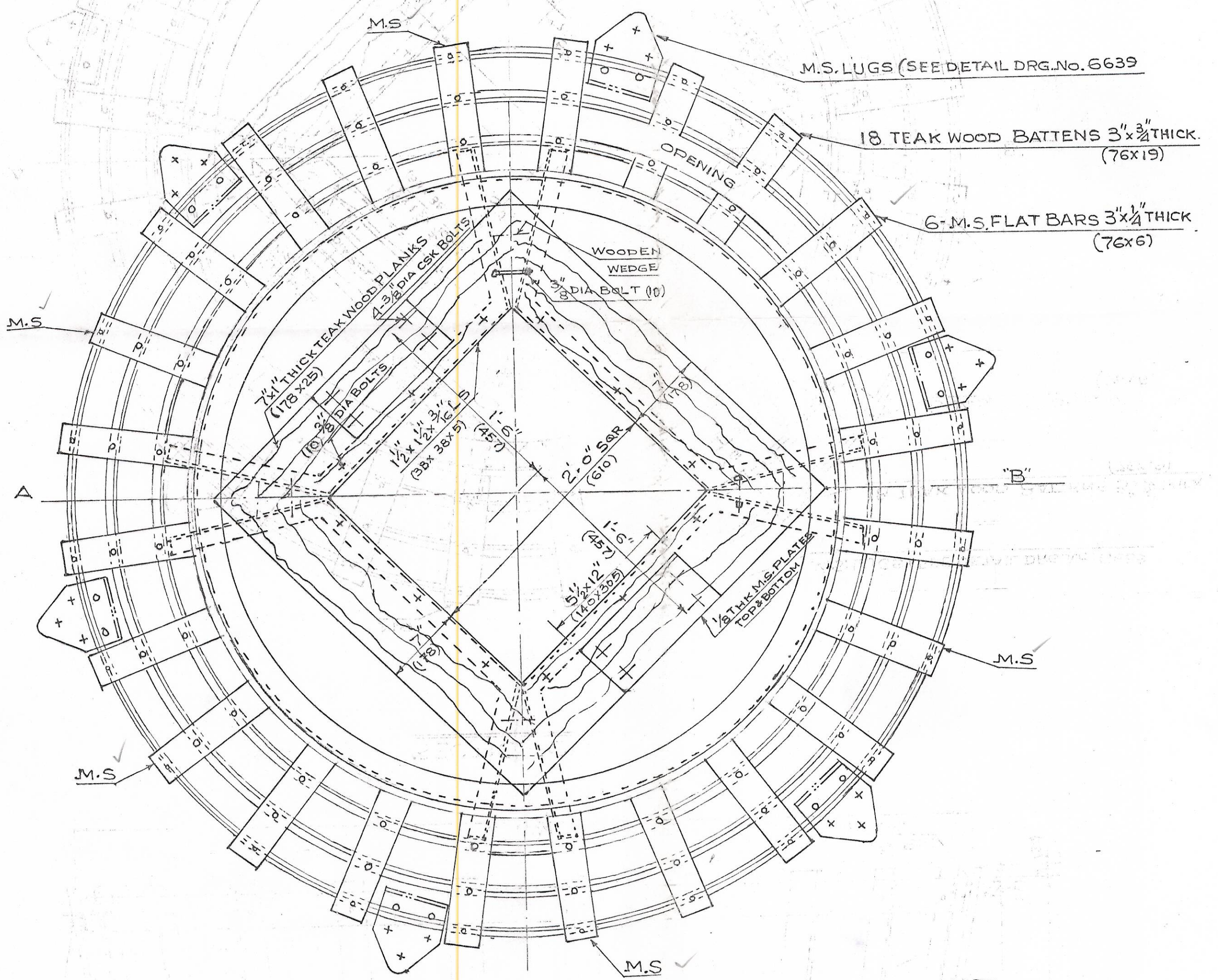




SECTION ON "AB"



NOTE :-
DRAWING IS APPROVED
BY IRS DT. 20.6.95.

CAN DAYMARK FOR GAS BUOYS
WELDED TYPE WITH 4 OUTSIDE POCKETS

SCALE: 1/2" = 1 FOOT (1:2)

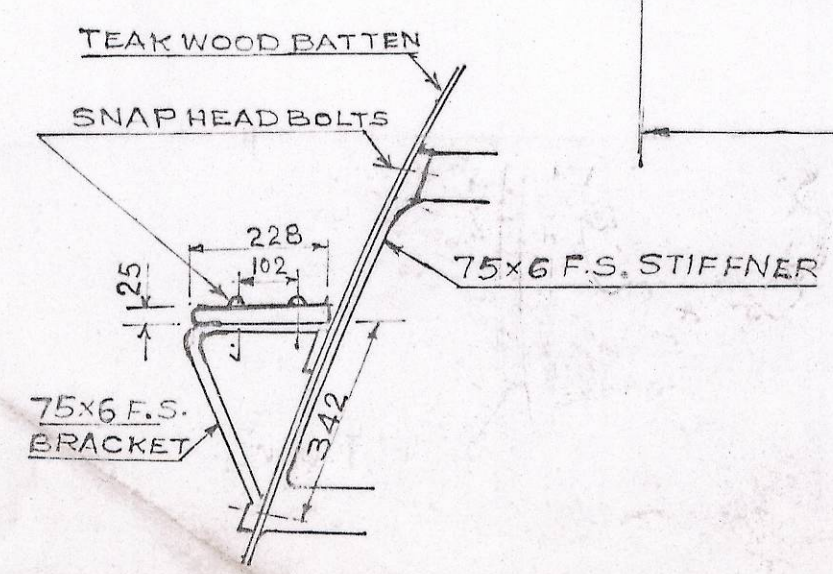
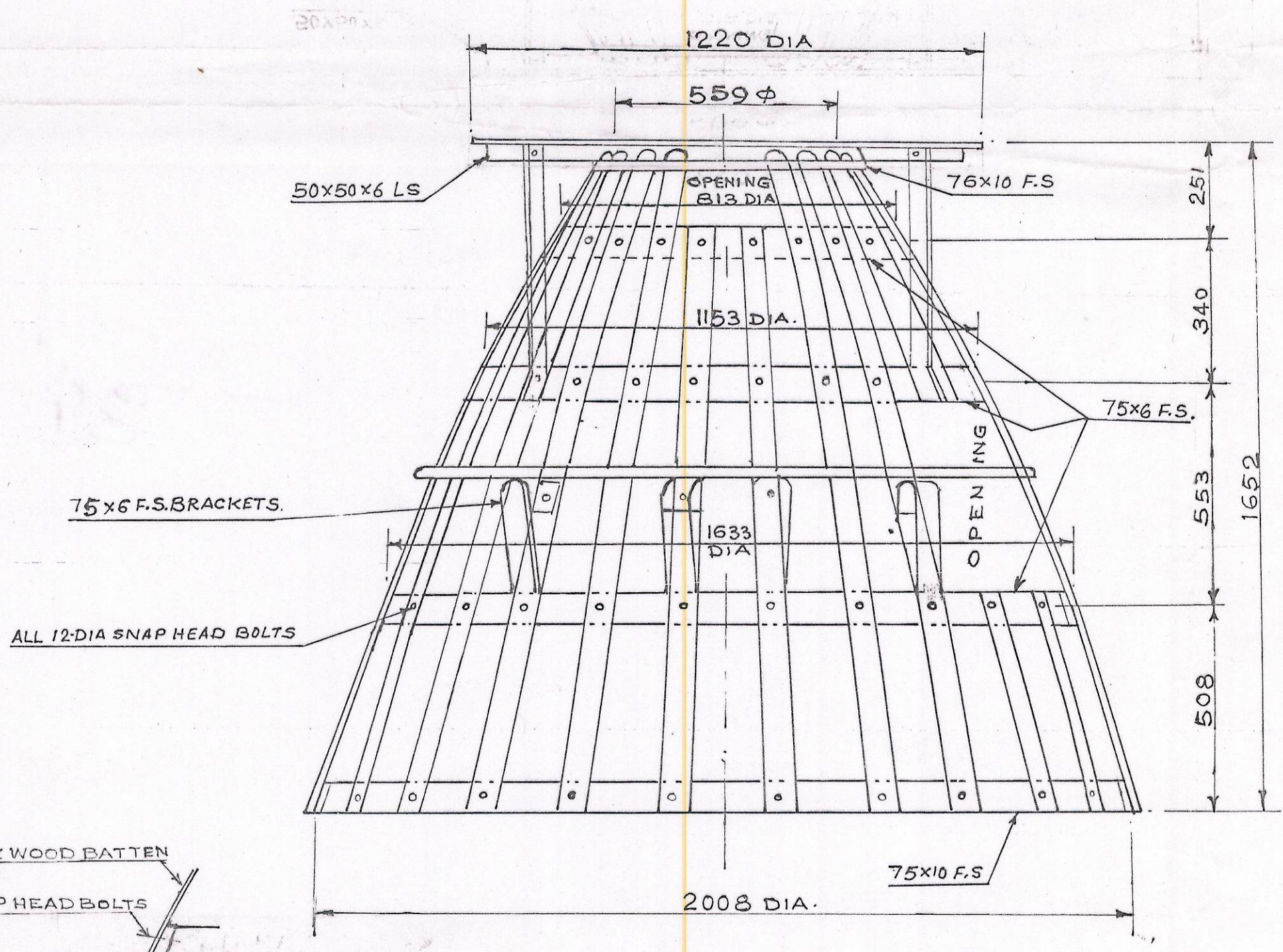
DIMENSION IN MM SHOWN IN ()

Handwritten signature
SDS

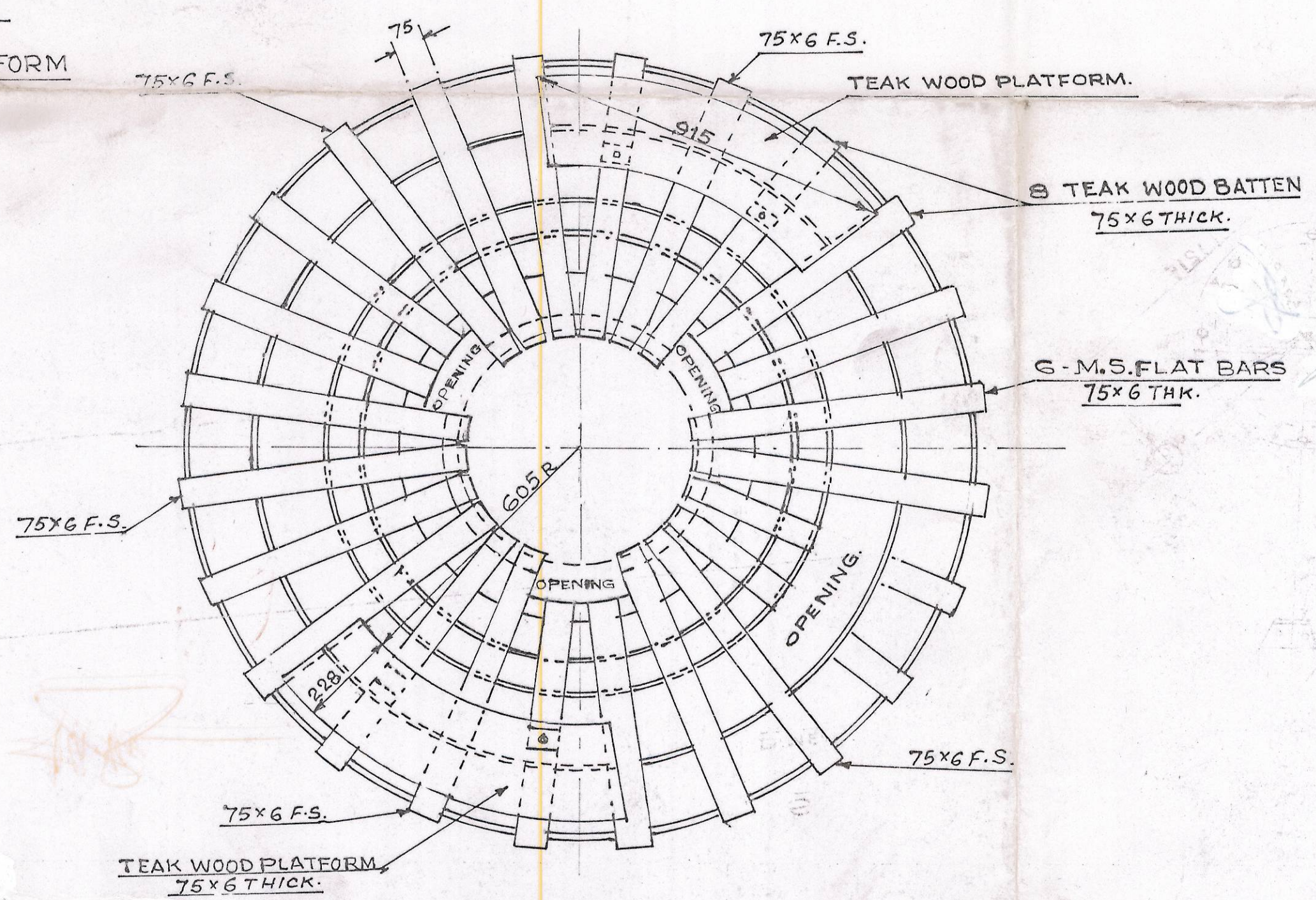
Ref:- CME'S DRG NO. 6641/A DT. 24.1.39.
RETRACED ON 10.3.99. By Banga.

HEADS

EXCESS



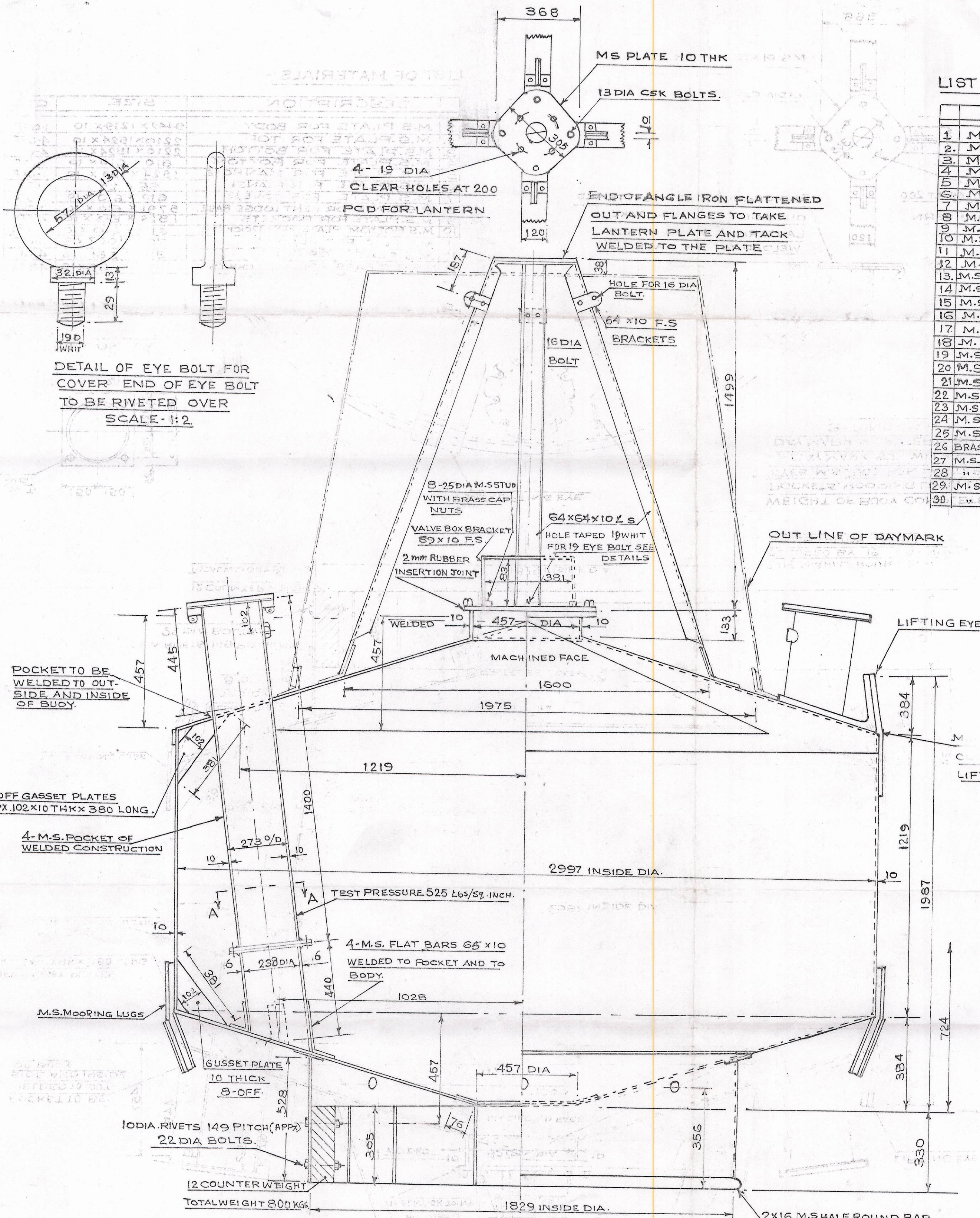
DETAIL OF PLATFORM



CONE DAYMARK
ACA GAS BUOYS
SCALE - 1:12.

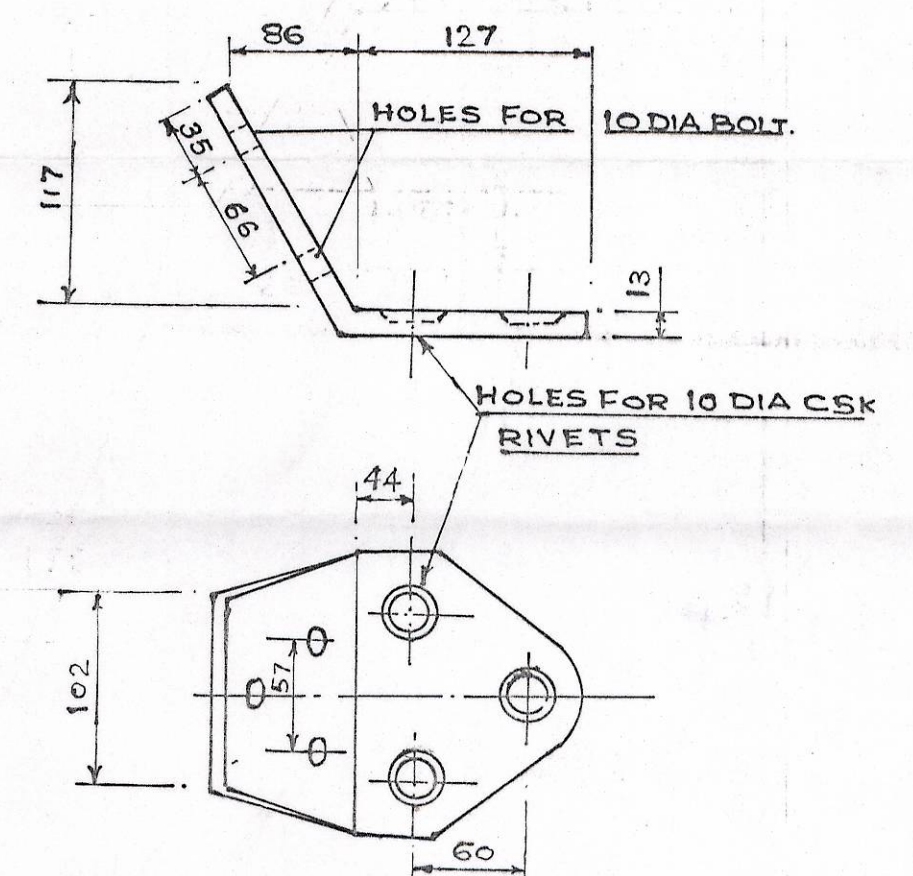
CME'S DRG No. 6668/A
DATE - 7.8.58.
RETRACED ON 26-3-99 By P.K. Banerjee.

Handwritten signature
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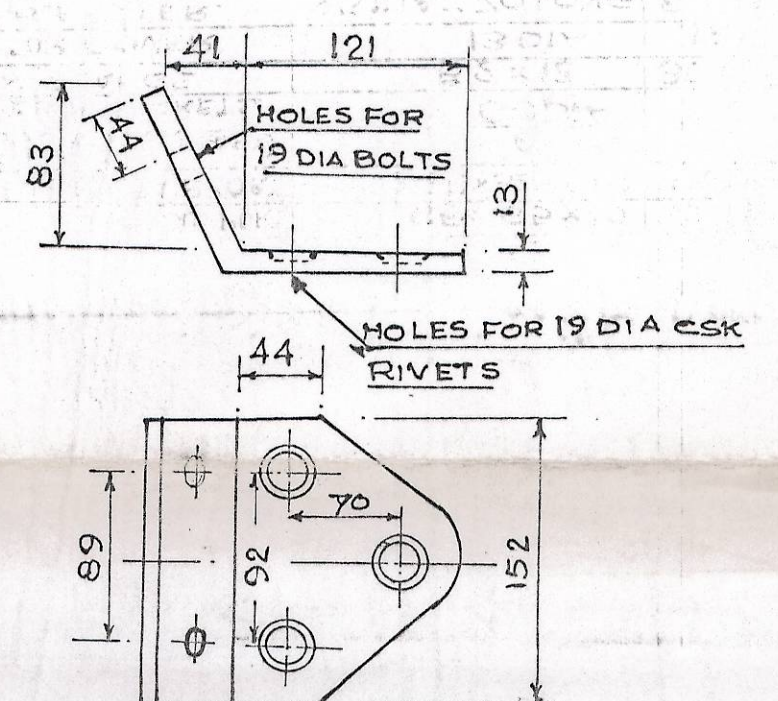


LIST OF MATERIALS:-

DESCRIPTION	SIZE	QTY.
1. M.S. PLATE FOR BODY	9449 X 1219 X 10	1- OFF
2. M.S. PLATE FOR TOP	2210 X 1524 X 10	4- OFF
3. M.S. PLATE FOR BOTTOM	2210 X 1524 X 10	4- OFF
4. M.S. PLATE FOR BOTTOM	610 X 610 X 10	1- OFF
5. M.S. PLATE FOR MANHOLE	1524 X 133 X 10	1- OFF
6. M.S. PLATE FOR FLANGE	65 X 25	1678
7. M.S. PLATE FOR COVER	610 X 610 X 19	1- OFF
8. M.S. PLATE FOR KENT LODGE BASE	5791 X 610 X 10	1- OFF
9. M.S. PLATE FOR POCKETS	1829 X 813 X 10	4- OFF
10. M.S. BOTTOM PLATE FOR POCKETS	610 X 610 X 10	1- OFF
11. M.S. FLAT FOR FLANGE	762 X 1067 X 19	4- OFF
12. M.S. PLATE FOR COVER	381 X 381 X 16	4- OFF
13. M.S. FLAT BARS FOR BRACKETS	65 X 16	4877
14. M.S. " " " GUSSETS	381 X 111	9754
15. M.S. HALF ROUND	76 X 19	9602
16. M.S. " " " "	51 X 16	5944
17. M.S. FLAT BAR FOR LUGS 'D'	152 X 13	1372
18. M.S. " " " "	152 X 13	1067
19. M.S. ANGLE IRON FOR LANTERN SUPPORT	65 X 65 X 10	4- OFF
20. M.S. PLATE FOR LANTERN SUPPORT	368 X 368 X 10	1- OFF
21. M.S. FLAT BARS FOR BRACKETS (LANTERN SUPPORT)	65 X 10	1067
22. M.S. ROUND BAR FOR BOSS OF POCKETS	60 DIA	102 LONG
23. M.S. FLAT BAR LUGS ON FLANGE	52 X 13	3048
24. M.S. ROUND EYE BOLT FOR COVER	13 DIA	381
25. M.S. STUDS FOR MANHOLE COVER	25 DIA X 70 LONG	8- OFF
26. BRASS CAP NUT " " "	25 SIZE	8- OFF
27. M.S. BOLTS & NUTS FOR LANTERN SUPPORT	19 DIA X 45 LONG	12- OFF
28. " " " " FOR COUNTER WTS.	22 DIA X 102 LONG	48- OFF
29. M.S. EYE BOLTS & NUTS FOR POCKET	19 DIA X 19 LONG	36- OFF
30. " " PINS FOR POCKETS	13 DIA X 60 LONG	36- OFF



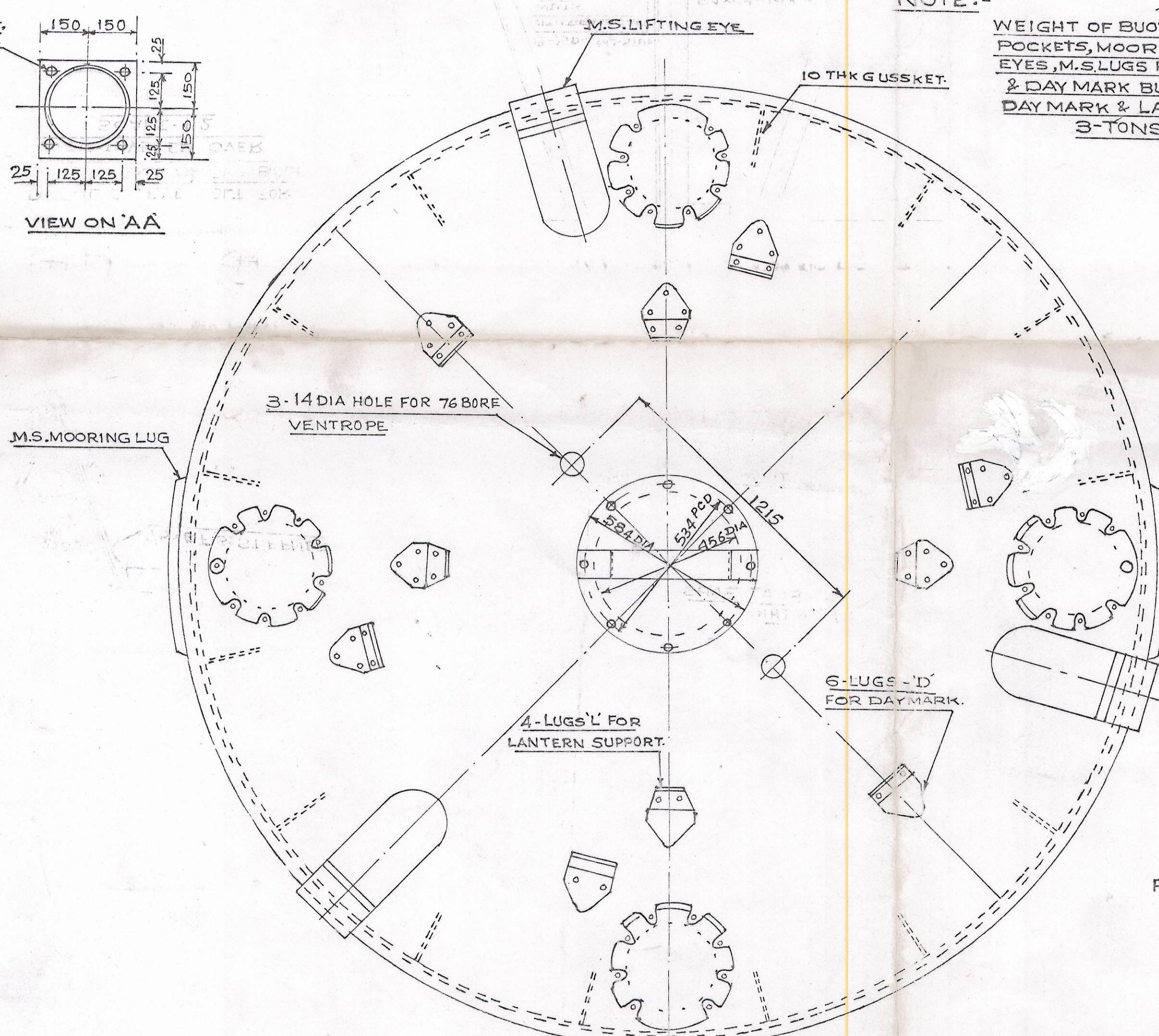
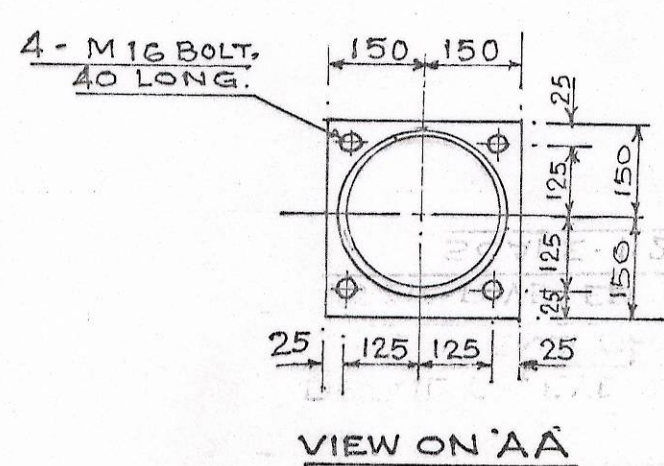
M.S. LUGS MARKED 'L' FOR LANTERN SUPPORT, 4- OFF PER BUOY
SCALE - 1:4



M.S. LUGS MARKED 'D' FOR CAN DAYMARK, 6- OFF PER BUOY
SCALE - 1:4

NOTE:-

WEIGHT OF BUOY COMPLETE WITH POCKETS, MOORING LUGS, LIFTING EYES, M.S. LUGS FOR LANTERN SUPPORT & DAY MARK BUT WITHOUT KENTLEDGE DAY MARK & LANTERN SUPPORTS.
3-TONS 450 KG.



C.P.T. GAS BUOY

MODIFIED TYPE
(WELDED WITH 4- OUTSIDE POCKET)
SCALE - 1:12

Ref:- CME'S DRG NO. - 7815
DT - 4.9.43.

RETRACED ON - 19.2.99.